

SDD⁺

Manufacture efficiently with pL LEHMANN



Manufacturing Industry

4.2018 | EN

Whether milling / boring (drilling), grinding, laser machining, waterjet drilling, EDM or 3-D measuring: pL LEHMANN has solutions.

pl LEHMANN[®]



Milling / boring (drilling)

Milling / Boring

**Compact, stable, robust and fast:
Efficient volume production**

For applications, see **p. 7**

- 4 or 5 axes
- Fast setup changes
- Optimal workpiece clamping
- Machine up to 4 workpieces on 5 sides simultaneously
- Almost maintenance-free continuous operation



Large selection of compatible CNC machining centers





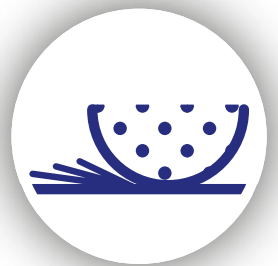
Grinding / ultrasonics

Grinding

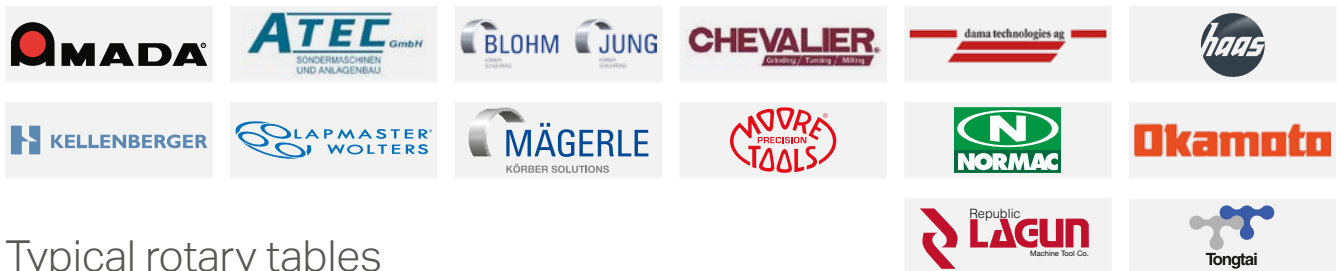
**Precise, 100% leaktight, rigid & play-free:
Production grinding with long-term prec.**

For applications, see **p. 7**

- 4 or 5 axes
- Reliable processing
- Protected from grinding sludge
- For high coolant pressures
- High surface quality
- Angular accuracy up to +/-1"



CNC surface grinding machine manufacturers rely on pL LEHMANN



Typical rotary tables



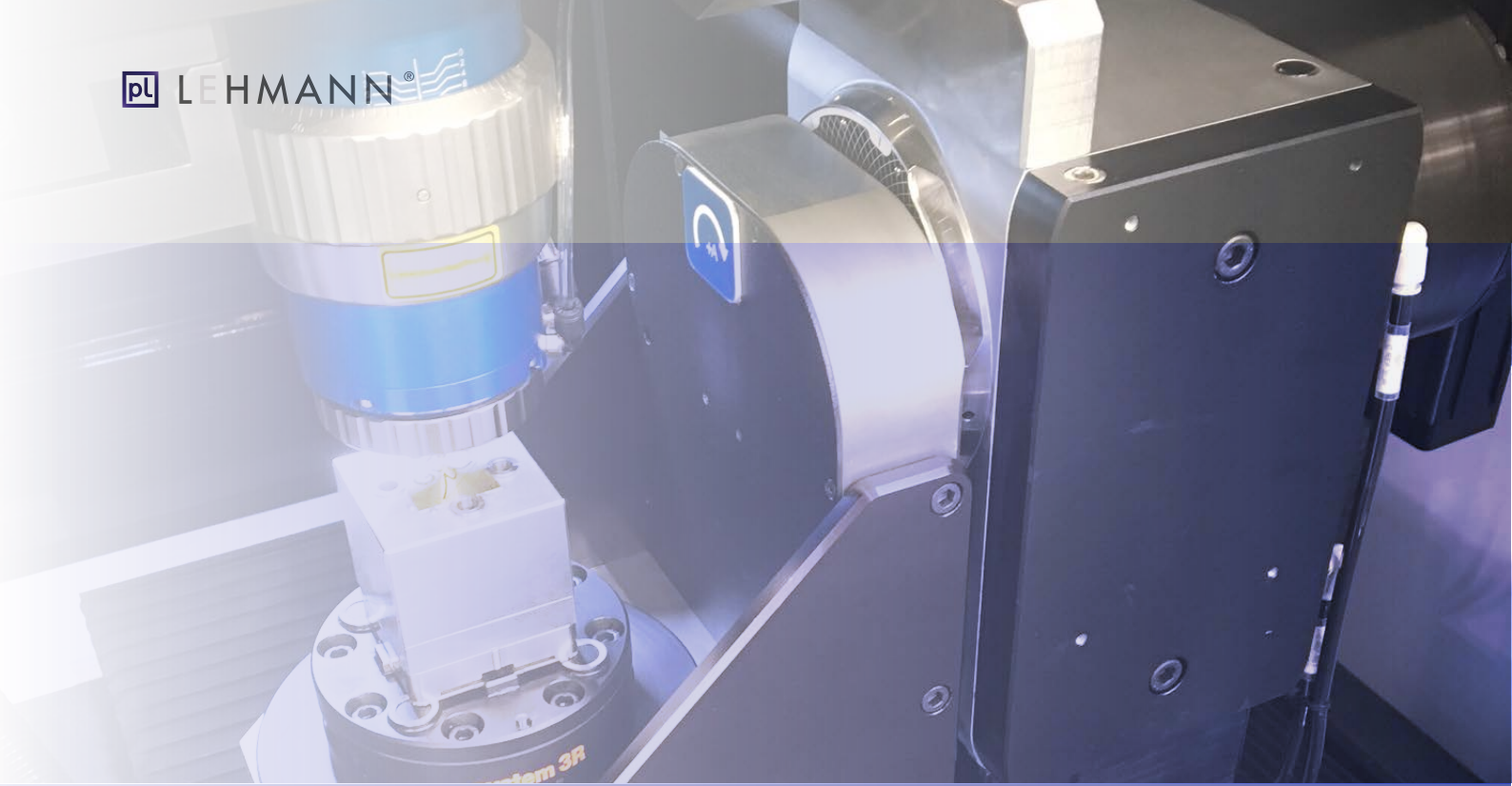
EA-520 with rotoFIX

TOP2

TGR3

WMS

DDF



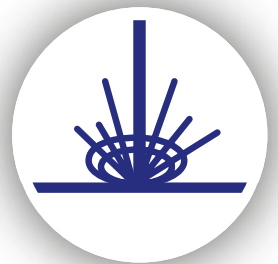
Laser / engraving

Lasework

**Thermally stable, precise, accessible:
Solutions with standard products**

For applications, see **p. 7**

- 4 or 5 axes
- Thermally stabilized
- High availability
- Product without cooling
- Smoothest operation
- Excellent surface quality



Applications in a wide variety of industries over many years



Typical rotary tables



EA-530



TIP1c



TGR3



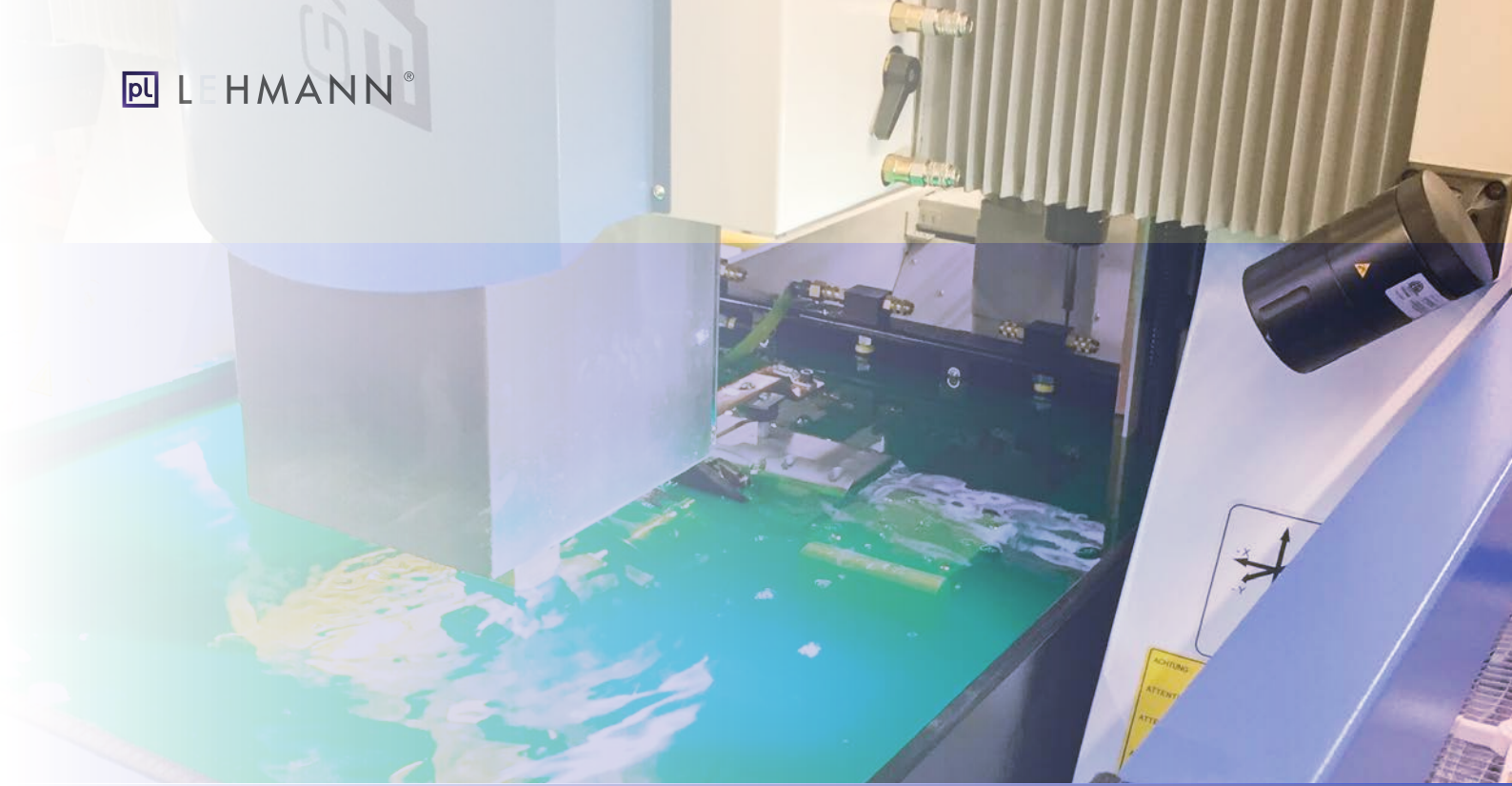
WMS



DDF



RST

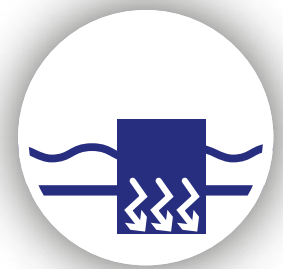


EDM / waterjet

**Leaktight, bubble-free, high-precision
creep mode, waterjet >3'000 bar**

For applications, see **p. 7**

- 4 or 5 axes
- 100% leaktight, IP 68
- EDM-capable
- Palletize, automate
- Smooth operation
- Excellent surface quality



Applications in a wide variety of industries over many years



Typical rotary tables



EA-507



EA-510



TAP1c



TIP2



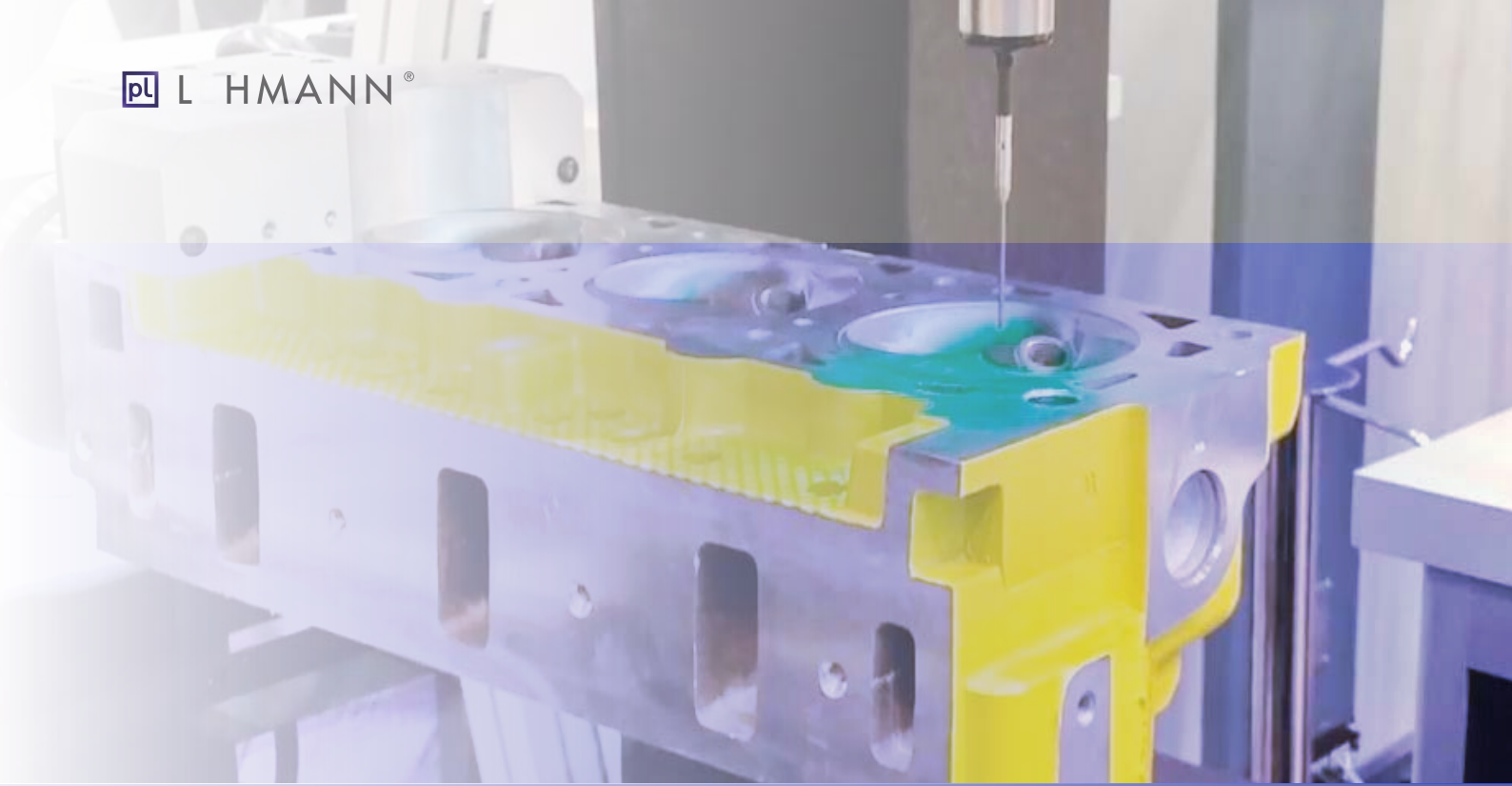
WMS



RST



GLA



Measurement

Metrology

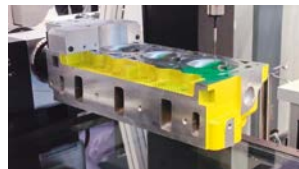
Close to production, automation-ready operation without oil and air

For applications, see **p. 7**

- 4 or 5 axes
- High repeat accuracy in space
- Play-free without clamping
- More than 20 work-piece clamping systems
- Tight without compressed air



Measure without complex measuring devices – production-oriented!



Typical rotary tables



EA-507



TIP1c



WMS

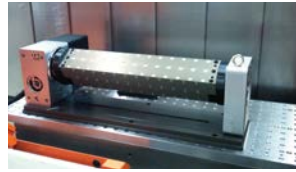
Milling / boring (drilling)



T1-520530 TAP3c on POSmill



TF-507510 on Wissner



EA-520 on Victor



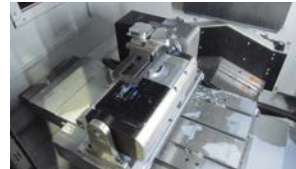
EA-520 on Unitech



EA-510 on DMG



T1-507510 varioX1 on Brother



T1-507510 TAP1 on Bridgeport



EA-510 RFX spez on Brother

Grinding / ultrasonics



TF-507510 fix on Moore Tools



EA-510 on Moore Tools



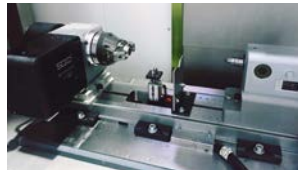
EA-510 on Jones & Shipman



EA-530 on Blohm Prokos



T1-520520 varioX on Blohm Profimat



EA-507 LFX on Blohm Planomat

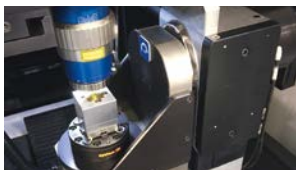


EA-510 on Okamoto

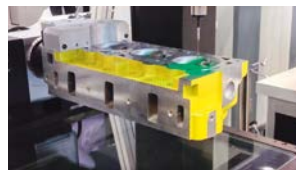


EA-510 on Mägerle

Laser / engraving



EA-510 on Microlution



EA-507 on OGP

Measurement

EDM / waterjet



TF-507510 on OPS Ingersoll



TF-507510 on OPS Ingersoll



TF-510520 fixX with Finepart Finecut



TF-510520 fixX with Finepart Finecut



TF-510520 fixX with Finepart Finecut



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- (vacant)
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- Italy
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- Spain
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- UK

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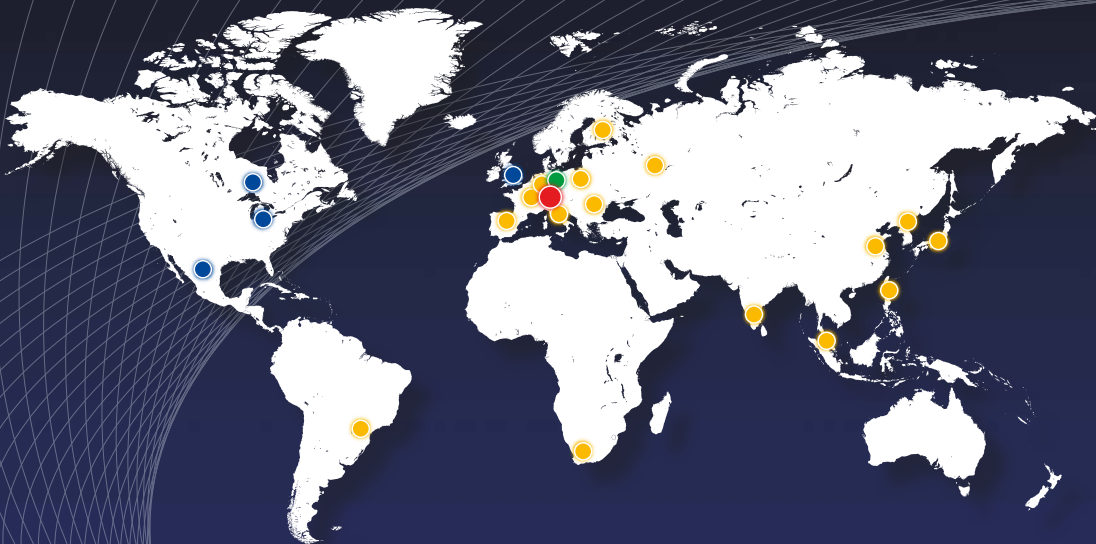
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- Japan
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- Taiwan
- Thailand
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- South Africa



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More information (address, telephone number...) at www.lehmann-rotary-tables.com